

## V2 Power Drive

1. In order to install lower clamp the “Fin” gusset from the shaft to the motor NEEDS to be drilled for the clamp bolt to go through Fig 1 Picture.
2. Put the lower clamp on as far down toward the motor as it will go. Using the side NOT threaded take a ¼” drill bit and drill through the hole to make a mark.
3. Remove the lower clamp. Drill through the fin. Then clamp the 2 halves together running the bolt through the hole to the threaded side of the clamp.



You Doodle