



# Installation Instructions – 360 for Power Pole PV

## Parts Included:

- Motor Housing Clamp – Lower Clamp
- Shaft Clamp – Upper Clamp
- Tube
- 3 Split Rings

## ✂ Tools You'll Need

- 3/16" Allen wrench
  - 9/64" Allen wrench
  - Phillips Screwdriver
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## Assembly Steps:

### 1. Attach Motor Housing Clamp – Lower Clamp

- Remove the Phillips head bolts using the **Phillips head screwdriver (Figure 1)**.
- Place the **Lower Clamp** under the Motor Housing lining up the holes.
- Replace the 4 Phillips head bolts with the ones provided and tighten with **Phillips head screwdriver**.

### 2. Install Shaft Clamp – Upper Clamp

- Remove the 2 – ¼-20 socket head bolts using the **3/16" Allen wrench**.
- Place the **Upper Clamp** around the Power Pole PV trolling motor shaft using the plastic split bushing.
- Leave it slightly loose for now.

### 3. Add Split Rings (Figure 3)

- Remove 2 bolts in each split ring using **9/64" Allen wrench**.

- Place the split two split rings on the top and bottom side of the **Upper Clamp** on the trolling motor shaft.
- Replace bolts and snug them both with the **9/64” Allen wrench** to hold the clamp in place.

#### 4. Install Tube

Figure 2



- Slide the wire through the tube and over the shaft of the 360.
- Make sure the split in the tube is at the bottom.
- Secure the split tube using the single split ring with the **9/64” Allen wrench (Figure 2)**.
- Feed the tube through the **Lower Clamp** and then through the **Upper Clamp**.
- Tighten the **Upper Clamp** using the **3/16” Allen wrench**.

#### 5. Adjust Shaft Length

- Move the two split rings up or down the trolling motor shaft to set the desired 360 shaft length. **(Figure 3)**
- Once the length is correct, use the **9/64” Allen wrench** and tighten the split rings against the trolling motor shaft to prevent the **Upper Clamp** from moving up and down the trolling motor shaft.



Figure 1

The Top Clamp so trolling motor shaft inside the plastic split bushing. It is supposed to be loose.

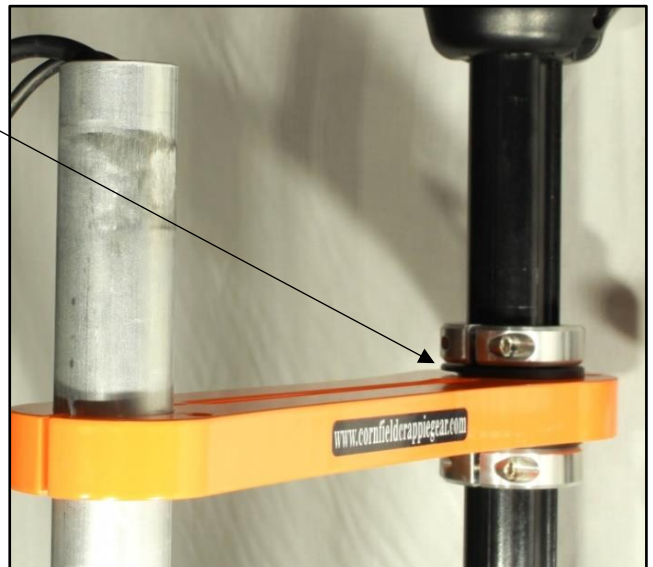


Figure 3